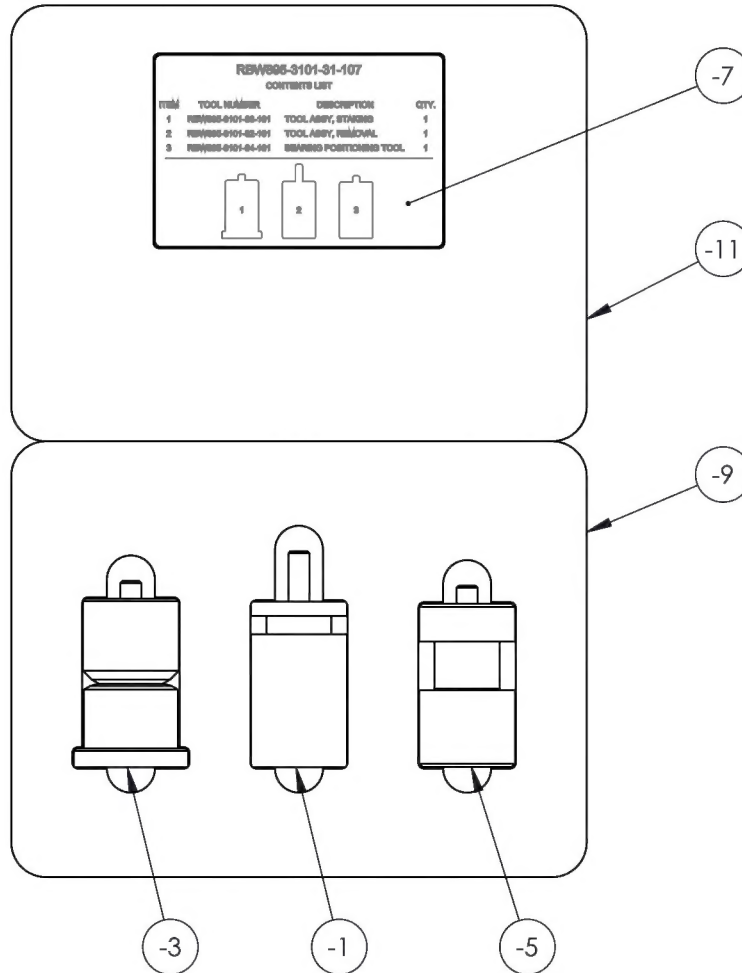


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	3/31/2015		



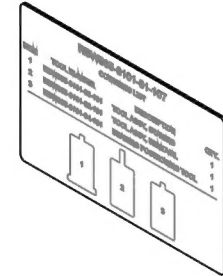
NOTE:  
REF. AGUSTA T/N: 895-3101-31-107.

<b>DART</b> AEROSPACE	
TITLE <b>TOOL KIT, PITCH CHANGE LINK, UP BEARING</b>	
DWG NO. <b>RBW895-3101-31-107</b>	REV <b>1</b>
MAT'L	DRAWN BY: <b>DUERFELDT</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH
FRACTIONS ± 1/8 ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>AW109E/AW119</b>
SCALE 1:4	DATE 3/4/2015
SHEET 1 OF 4	

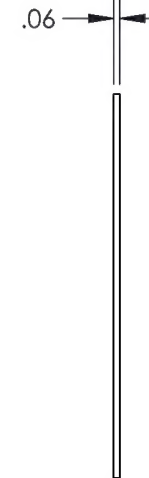
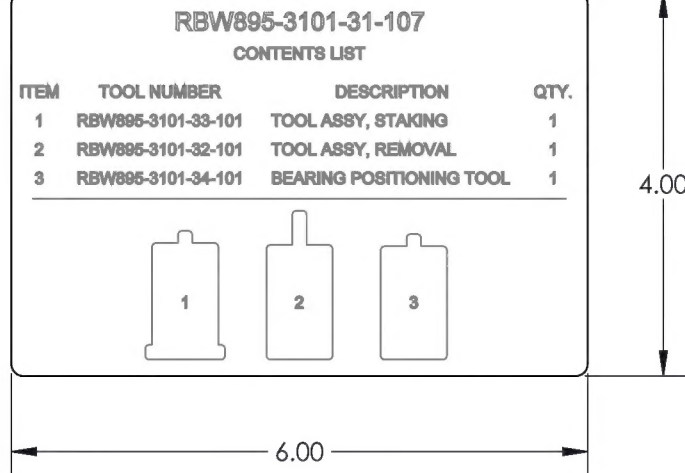
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	TOOL ASSY, REMOVAL		RBW895-3101-32-101	1
			-3	1	TOOL ASSY, STAKING		RBW895-3101-33-101	1
			-5	1	BEARING POSITIONING TOOL		RBW895-3101-34-101	1
			-7	1	PLACARD	PLASTIC		2
		B/O	-9	1	BOTTOM TOOL CUSHION	Y-20 BLACK	3.95 X 11.62 X 11.81 I.R. SPECIALTY	3
		B/O	-11	1	TOP TOOL CUSHION	C200 FLAT, BLACK	1.20 X 9.08 X 11.98 I.R. SPECIALTY	4
		B/O	-13	1	CASE	PLASTIC	PELICAN CASE #APP-1400-E	N/S

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



4X R .13



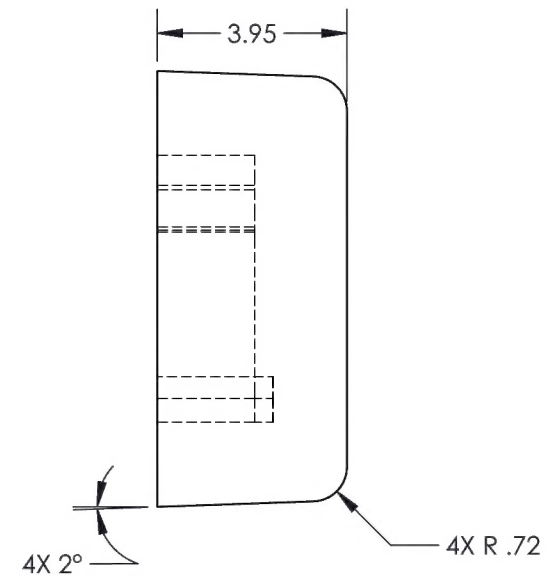
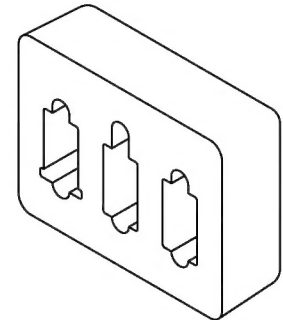
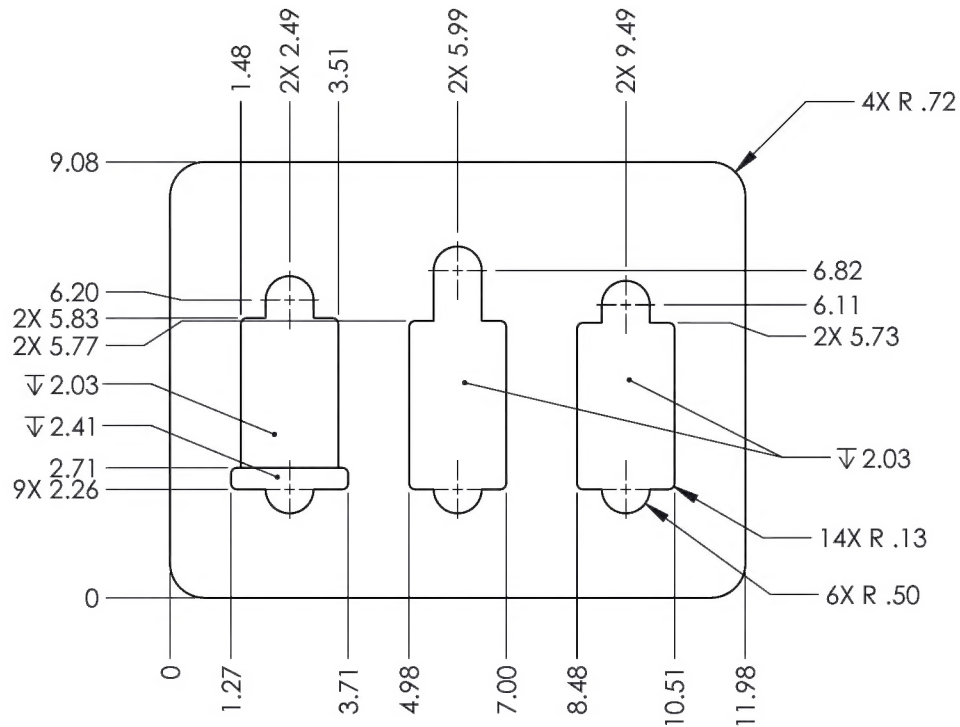
(-7)

PLACARD

<b>DART</b> AEROSPACE	
TITLE TOOL KIT, PITCH CHANGE LINK, UP BEARING	
DWG NO. RBW895-3101-31-107-7	REV 1
MAT'L PLASTIC	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW109E/AW119
SCALE 1:2	DATE 3/4/2015
SHEET 2 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL



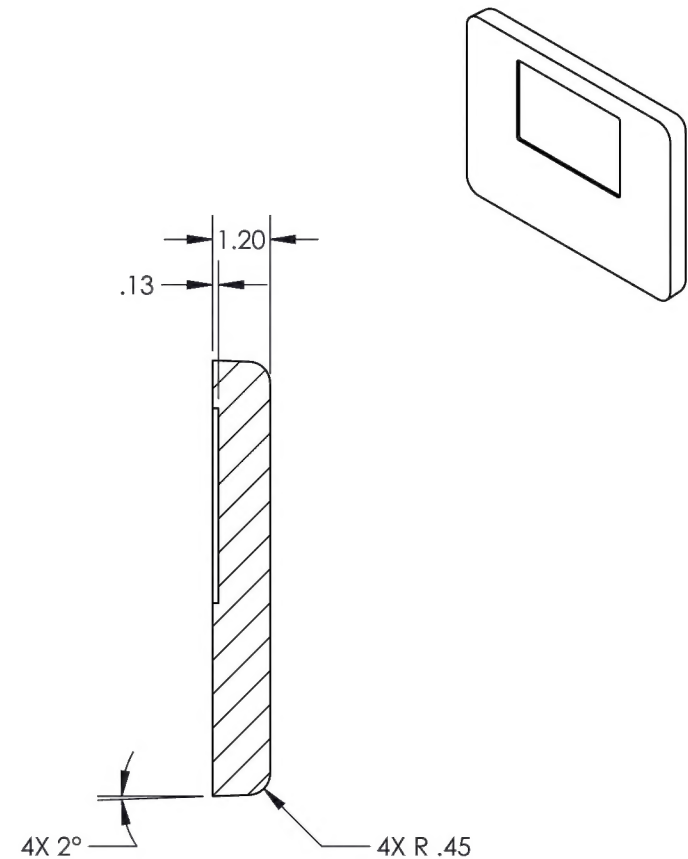
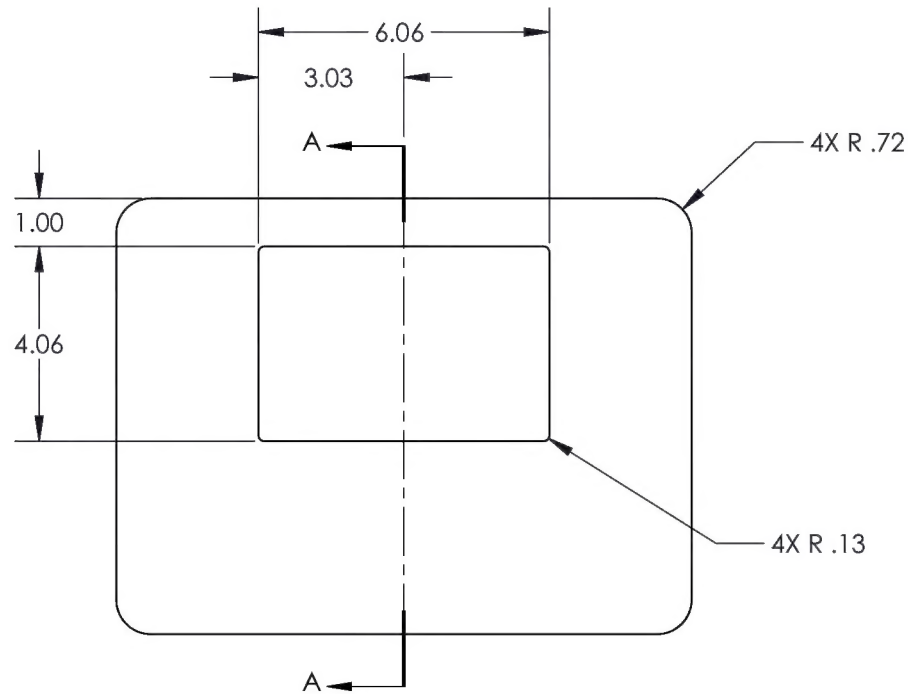
(9)

BOTTOM TOOL CUSHION

<b>DART</b> AEROSPACE	
TITLE TOOL KIT, PITCH CHANGE LINK, UP BEARING	
DWG NO. RBW895-3101-31-107-9	REV 1
MAT'L Y-20 BLACK	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW109E/AW119
SCALE 1:4	DATE 3/4/2015
SHEET 3 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



SECTION A-A

(-11)  
TOP TOOL CUSHION

<b>DART AEROSPACE</b>	
TITLE TOOL KIT, PITCH CHANGE LINK, UP BEARING	
DWG NO. RBW895-3101-31-107-11	REV 1
MAT'L C200 FLAT, BLACK	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW109E/AW119
SCALE 1:4	DATE 3/4/2015
SHEET 4 OF 4	